

least one roll to transmit a rotation of the roll to the pipe, wherein the polytetrafluoroethylene block-shaped molded article is produced and has a melt viscosity and a block deformation amount contained within a polygonal region surrounded by a straight line A:  $x = 1.0 \times 10^9$  (melt viscosity of  $1.0 \times 10^9$  poise), a straight line B:  $x = 2.5 \times 10^{10}$  (melt viscosity of  $2.5 \times 10^{10}$  poise), a straight line C1:  $y = 7.0$  (block deformation amount of 7.0%), a straight line D1:  $y = 0$  (block deformation amount of 0%), and a straight line E1:  $y = -8.7 \log_{10}(x) + 91$  in a graph with an x-axis being a common logarithm of the melt viscosity (poise) at 380°C of polytetrafluoroethylene and a y-axis being the block deformation amount (%) which is a weight loss until a stable film or sheet can be cut from the molded article.